

I.B.S. International Price List #11

R.B. Johnson

P. O. Box #11

Clearwater, Minnesota 55321 USA

Fax & Telephone (320) 558-6128



Button Head Cap Screws:



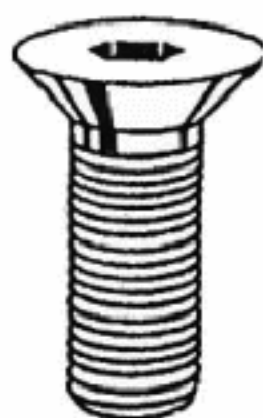
4-40	Button Head TORX	1/4"	\$25.00/100	\$15.00/50	Stainless
4-40	Button Head HEX	1/4"	\$15.00/100	\$ 8.00/50	Stainless <i>or</i> black oxide
2-56	Button Head TORX	1/4"	\$25.00/100	\$15.00/50	Stainless
2-56	Button Head TORX	1/8"	\$22.00/100	\$14.00/50	Black Oxide
2-56	Button Head HEX	1/4"	\$15.00/100	\$ 8.00/50	Stainless <i>or</i> black oxide
1-72	Button Head TORX	1/4"	\$22.00/100	\$14.00/50	Stainless <i>or</i> black oxide
0-80	Button Head TORX	1/4"	\$22.00/100	\$14.00/50	Stainless <i>or</i> black oxide

Socket Head Cap Screws:



4-40	Socket Head HEX	1/4"	\$15.00/100	\$ 8.00/50	Stainless <i>or</i> black oxide
2-56	Socket Head HEX	1/4"	\$15.00/100	\$ 8.00/50	Stainless <i>or</i> black oxide
2-56	Socket Head TORX	1/4"	\$25.00/100	\$15.00/50	Stainless <i>or</i> black oxide
1-72	Socket Head TORX	3/8"	\$25.00/100	\$15.00/50	Stainless
0-80	Socket Head TORX	1/4"	\$22.00/100	\$14.00/50	Stainless <i>or</i> black oxide

Flat Head Cap Screws:



2-56	Flat Head TORX	1/2" or 1/4"	\$25.00/100	\$15.00/50	Stainless
1-72	Flat Head TORX	1/2" or 1/4"	\$22.00/100	\$14.00/50	Stainless <i>or</i> black oxide
0-80	Flat Head TORX	1/4"	\$22.00/100	\$14.00/50	Stainless <i>or</i> black oxide

Gold Plated Screws

Hard Gold Plate 99% 24k Gold with Cobalt

4-40	Button Head TORX	1/4"	\$48.00/100	\$28.00/50	\$15.00/20
2-56	Button Head TORX	1/4"	\$48.00/100	\$28.00/50	\$15.00/20
2-56	Socket Head TORX	1/4"	\$48.00/100	\$28.00/50	\$15.00/20
2-56	Flat Head TORX	1/4"	\$48.00/100	\$28.00/50	\$15.00/20
1-72	Button Head TORX	1/4"	\$44.00/100	\$26.00/50	\$14.00/20
1-72	Socket Head TORX	3/8"	\$44.00/100	\$26.00/50	\$14.00/20
1-72	Flat Head TORX	1/4"	\$44.00/100	\$26.00/50	\$14.00/20
0-80	Button Head TORX	1/4"	\$44.00/100	\$26.00/50	\$14.00/20
0-80	Socket Head TORX	1/4"	\$44.00/100	\$26.00/50	\$14.00/20
0-80	Flat Head TORX	1/4"	\$44.00/100	\$26.00/50	\$14.00/20

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HEX Keys \$1.00 each



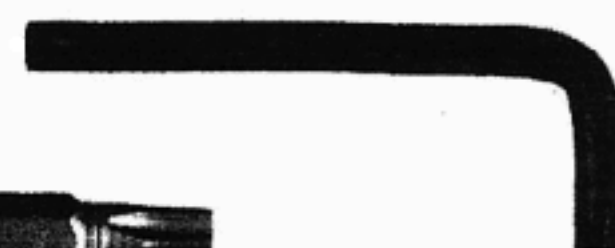
TORX Keys \$2.00 each



WIHA TORX Driver \$6.00 each

1/4" drive

Swivel Head



Additional Screws

Offered in Stainless Steel

0-80 Pan Head Philips	5/16"	\$13.00/100	\$7.00/50
1-72 Pan Head Philips	5/16"	\$16.00/100	\$9.00/50
0-80 Flat Head Philips	5/16"	\$13.00/100	\$7.00/50
1-72 Flat Head Philips	5/16"	\$16.00/100	\$9.00/50
0-80 Pan Head Slot	5/16"	\$13.00/100	\$7.00/50
0-80 Flat Head Slot	5/16"	\$13.00/100	\$7.00/50
2-56 Flat Head Slot	5/16"	\$13.00/100	\$7.00/50
2-56 Pan Head Slot	5/16"	\$13.00/100	\$7.00/50
1-72 Pan Head Slot	5/16"	\$16.00/100	\$9.00/50



Precision Stainless Folder Pivot Pins

1/8" x 3/8" L	\$2.50 each	15 or more \$2.00 each	Drilled and tapped for 2-56 Button Head TORX Screws (included)
3/16" x 3/8" L	\$2.50 each	15 or more \$2.00 each	Drilled and tapped for 4-40 Button Head TORX Screws (included)
1/4" x 1/2" L	\$2.50 each	15 or more \$2.00 each	Drilled and tapped for 8-32 Button Head HEX Screws (included)

Oversized Pivots - Special

1/8" x 3/8" Pivots	.126 Drilled and tapped for 2-56 Button Head screws (included)	\$25.00 for a package of 15 with .126 Reamer
3/16" x 1/2" Pivots	.1885 Drilled and tapped for 6-32 Button Head screws (included)	\$25.00 for a package of 15 with .1885 Reamer

82-Degree Countersink

For Flat Head Screws

Double ended 1/4" shaft for high-speed steel	\$9.50 each
Single end (better for 0-80 and 1-72 Flat head)	\$7.00 each



82-Degree Carbide Countersink

For Flat Head Screws

All materials except hardened steel	\$18.00 each
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Carbide Spade Bit

\$9.50 each

For drilling shallow holes in heat treated steel (detent ball)



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Washers

Bronze Washers	.005 or .010	Please specify pivot size	\$.60/pair
Teflon Washers	.010 or .015	Please specify pivot size	\$.50/pair
Nylatron Washers	.013 or .015 or .020	Please specify pivot size	\$.50/pair

Stop Pins: Precision Ground – Heat Treated (R.C. 60)

3/32" x 3/8"	\$.40 each
1/8" x 3/8"	\$.40 each
3/16" x 1/2"	\$.40 each

Precision Reamers (for perfect holes) provided with appropriate drill bit

3/32" Reamer with #43 Drill bit	\$ 8.50 each
1/8" Reamer with #31 Drill bit	\$ 8.50 each
3/16" Reamer with #13 Drill bit	\$10.00 each
1/4" Reamer with #1 Drill bit	\$12.00 each

Pivot Pin Screw Counter Bore

#2 for 2-56 Button Head Screw	1/8" Pilot for 1/8" Pivot Pins	\$14.00 each
#4 for 4-40 Button Head Screw	3/16" Pilot for 3/16" Pivot Pins	\$14.00 each



Handle Screw Counter Bore

#0 Screw counter bore	for 0-80 Button and Pan Head Screws	\$18.00 each
#1 Screw counter bore	for 1-72 Button and Pan Head Screws	\$18.00 each



1/16" Detent Balls 440-C Stainless Steel (use #53 drill bit) \$.20 each

High Speed Steel Taps

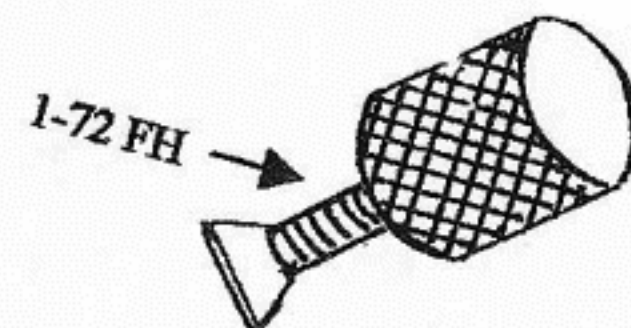
0-80	\$9.50 each
1-72	\$9.50 each
2-56	\$9.00 each
4-40	\$6.00 each



Titanium 6-AL 4 V Sheet

Smaller sizes are available

<u>Thickness</u>	<u>Size</u>	<u>Price</u>
.032	9x12	\$29.00
.040	9x12	\$35.00
.050	9x12	\$45.00
.060 (.062)	9x12	\$55.00



Thumb Stud \$1.50 each

Stainless Steel 3/16"x3/16" knurled sides—drilled & tapped for 1-72 flat head screws (included)

Folding Knife Pouches Vinyl zipper pouches lined with white Sherpa \$5.00 each
Small – 2 1/2" x 5 Medium – 2 1/2" x 6 Large 2 1/2" x 7

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Drill Bits (Cobalt)

\$1.50 each

3/64"	for 0-80 TAP	
#53	for 1-72 TAP or 1/16" detent ball	
1/16"	for 1-72 TAP and clearance drill for 0-80 screws	
#50	for 2-56 TAP	
5/64"	Clearance drill for 1-72 Screws	
#43	for 4-40 TAP and clearance drill for 2-56 screws	
3/32"		
#41	Countersink for 0-80 socket head screw	
#31	Countersink for 1-72 socket head screw & clearance drill for 4-40 screw	
1/8"		
9/64"	Countersink for 2-56 socket head screw	\$2.00 each
3/16"	High Speed Steel	\$2.00 each
1/4"	High Speed Steel	\$2.00 each

Inlay Items

3mm Opal Cabochon	\$6.00 each	AA Grade
2mm Ruby (from Burma)	\$6.00 each	Faceted-brilliant hand cut Grade A
2mm Black Diamond	\$10.00 each	Faceted-brilliant cut

Money Clip Blanks

Available in Nickel Silver

Use up your valuable scraps of Ivory, Pearl etc.

Loctite #330 "depend", two-part adhesive works the best

3/4" x 1 3/4"	\$1.75 each or \$18.00 dozen
1" x 2"	\$2.00 each or \$21.00 dozen

Pin Vises \$5.00 each Double End with 4 collets

Please call or fax me with any questions at (320) 558-6128
Orders may be placed by phone, fax machine or by email at:

rb@rbjohnsonknives.com

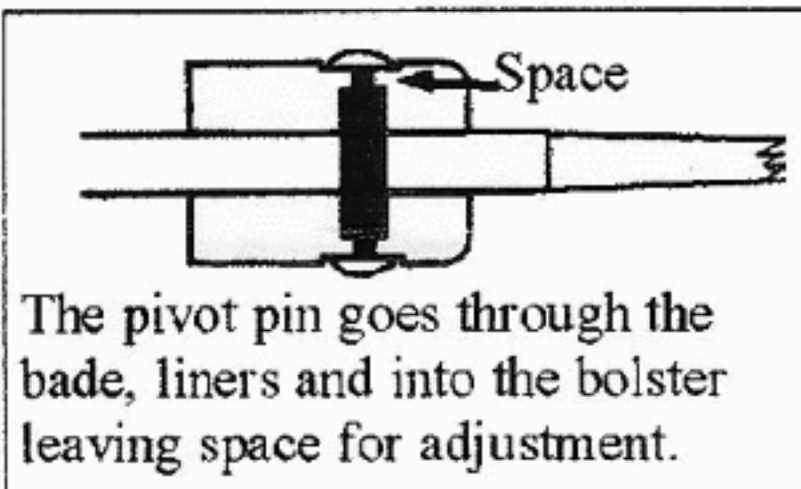
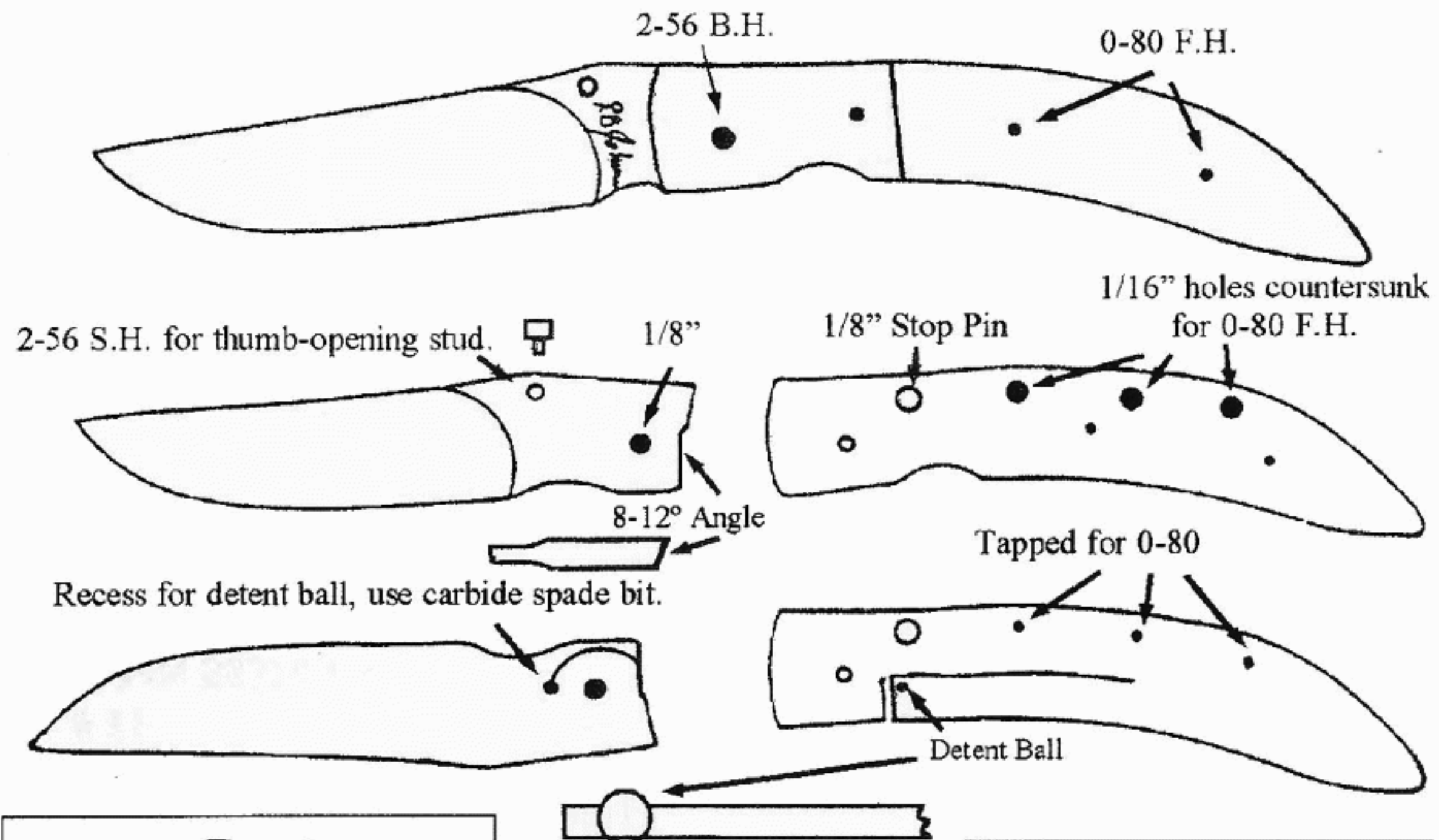
Please add \$6.00 for shipping and handling (Priority Mail)
Foreign orders please add \$14.00 for Global Priority

Visa / MasterCard accepted, C.O.D. *or*
Billing accounts net due within 30 days

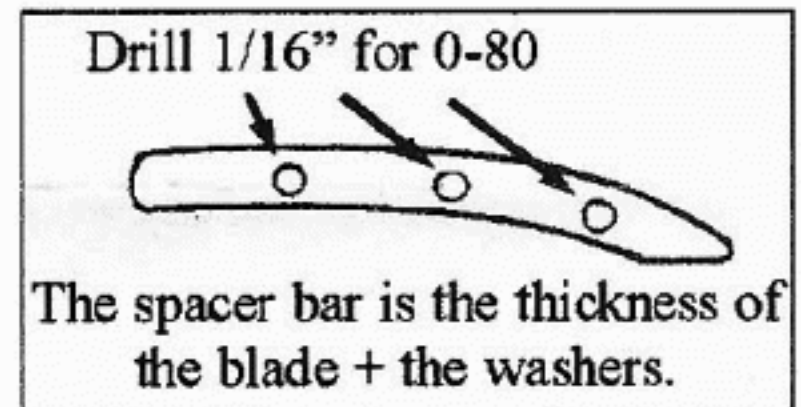
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FOLDING KNIFE ANATOMY

Drawings furnished by R.B. Johnson



The detent ball is 1/16" or .062. It should stick up .013 on the blade side, the excess is ground off of the back of the liner.



Parts List

1 ea Blade .100, steel of your choice.
 2 ea Liners .040 titanium 6AL4V
 2 ea handle slabs.
 2 ea bolsters
 1 ea locking liner.
 1 ea detent ball.
 1 ea 1/8" or 3/16" pivot pin.
 1 ea 1/8" stop pin, the length will be the thickness of blade+washers+liners.
 1 ea spacer bar.
 2 ea tang washers.
 Screws as needed.



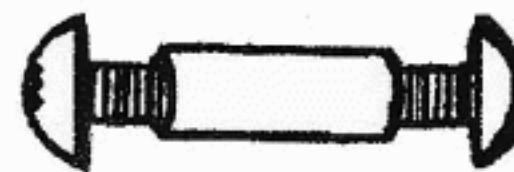
BH
Button Head



SH
Socket Head



FH
Flat Head



STAINLESS PIVOT PINS



TYPES OF DRIVER KEYS

R.B. Johnson, IBS International, PO Box #11, Clearwater, MN 55320

FAX and Telephone 320-558-6128

Call or write for your free price list for all your folding knife screws, pivot pins, washers, detent balls, counter bores, drills and taps.

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